

U.S.S.N. 09/846,899
G.A.U. 2857

AMENDMENTS TO THE SPECIFICATION

Please amend the title of the application to read as follows:

DYNAMIC PERFORMANCE MEASURES FOR CEMENT PRODUCTION PROCESSES

Please amend page 1, line 4 of the specification to add the following paragraph:

CLAIM OF PRIORITY

a1 This application claims priority to U.S. Patent Application Serial No. 60/235,491, filed on September 26, 2000, the contents of which are herein incorporated by reference in their entirety.

Please replace the paragraph beginning on page 16, line 23 and ending on page 17, line 23 with the following paragraph:

a2 For the illustrative system of FIG. 1, the kiln sensors can provide measurements including kiln feed, temperature measurements at the input and output of the preheater stages, water content at the preheater stages, oxygen and carbon-monoxide, cooling fan rotation and power (current, voltage, etc.), coal feed and BTUs, secondary air temperature, cooler vent temperature, clinker temperature in the cooling area, oil flow, fan speed, damper, etc., and such measurements are provided for illustration and not limitation. Those with ordinary skill in the art will recognize that the invention herein is not limited to the sensors, the sensor arrangement, or the format of the sensor input or output. Any sensor or sensor measurement that can be incorporated into a clinker production factor or a cost per ton of clinker according to Equations (1) and (3) herein is within the scope of the invention. Additionally, system variables, including for example, stack particulates and residual carbonate, although not measured directly, can be inferred using a non-linear modeling technique based on neural networks. Multivariable control can be implemented to control the process (e.g., kiln) by comparing measured temperatures to theoretical or ideal temperatures and automatically making the necessary adjustments. For example, a multivariable control system such as the ~~Connisseur~~ CONNISSEUR® System by Invensys Systems, Inc., can utilize neural networks and/or fuzzy logic, although the invention herein is not limited to such embodiments.

Please replace the paragraph beginning on page 22, line 17 and ending on page 24, line 2 with the following paragraph:

a3 Referring now to FIG. 4, there is shown an illustrative system 40 that can be implemented in a cement production manufacturing process such as the system of FIG. 1, can further provide for implementation of DPMs as provided herein, and is known as the I/A Series SERIES® system from Invensys Systems, Inc. As is well-known, the I/A Series SERIES® system includes I/O Modules 42 such as the FBM44 modules, wherein the I/O Modules 42 can interface to a Fieldbus 43 and hence to a Control Processor 44 such as the I/A Series SERIES®

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CP40B. Data from sensors 46 can be transferred to the I/O modules 42 using a transmitter, wherein the I/O Modules 42 can convert the sensor data to a format compatible with the Control Processor 44. In one embodiment of the system, the Control Processor 44 can include at least one processor that includes instructions for causing the processor to implement control algorithms. The Control Processor 44 can further include instructions for implementing DPMs such as those provided herein by Equations (1) through (6). As shown for the FIG. 4 system, the Control Processor 44 can interface to Workstations 48 through an I/A Series SERIES® Nodebus 50 that can be compatible with Ethernet. The Workstations can be, for example, the I/A Series SERIES® system AW51E that or any other system that provides the functionality described herein. The Workstations 48 can allow for the display of data such as that according to FIGs. 3A-3D herein to allow a processor engineer, manufacturing personnel, etc., to monitor and/or affect the controlled systems. The illustrated Workstations 48 can further interface to another Ethernet 52 that provides an interface to, for example, a corporate network that can be equipped with other Workstations 54, Personal Computers (PCs), etc., that can also have instructions for causing the display of DPM and/or other information to management or other entities. Historic information can also be provided to such systems 54 for local retrieval and analysis.

Please replace the paragraph beginning on page 24, line 3 and ending on page 24, line 12 with the following paragraph:

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Returning to the Control Processor 44 of FIG. 4, depending upon the control algorithms, DPM computations, and any integration therein, the Control Processor 44 can be equipped to transfer control data to, for example, the valves or sensors 46 via the I/O Modules 42 to achieve specified control objectives. In one embodiment, the control objectives can be pre-programmed using a multivariable control system such as the Foxboro ~~Connisseur~~ CONNISSEUR® system, however in other embodiments, manufacturing or other process system adjustments can be made manually or through the I/A Series SERIES® Workstations 48.